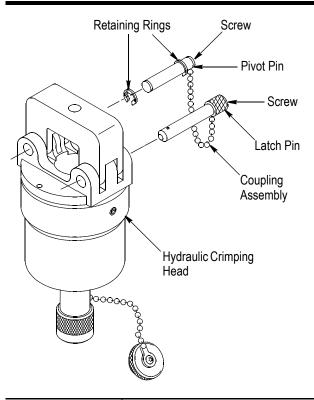


Pin Accessory Assemblies 69709-[] For DYNA-CRIMP* Hydraulic Crimping Heads



PIN ASSESSORY ASSEMBLY	HYDRAULIC CRIMPING HEAD			
	PART NUMBER	INSTRUCTION SHEET		
69709	69051	408-2450		
69709-2	69065	408-2452		
69709-3	69067	408-2453		

Figure 1

1. INTRODUCTION

These pin accesssory assemblies are designed to be used with the hydraulic crimping heads listed in Figure 1 to eliminate the possibility of misplacing the latch pin. Refer to the instruction sheet for the crimping head for operating procedure and safety information.

Reasons for reissue of this instruction sheet are provided in Section 5, REVISION SUMMARY.

2. DESCRIPTION

Each pin accessory assembly consists of a pivot pin with screw and retaining rings, latch pin with screw, and a coupling assembly (chain).

3. INSTALLATION

1. Remove the existing retaining rings, pivot pin, and latch pin from the crimping head.

2. Assemble the pivot pin and latch pin onto the crimping head as shown in Figure 1.



To avoid personal injury or damage to the crimping head, make sure that the crimping head is fully closed and the pins are fully inserted before actuating the crimping head.

4. REPLACEMENT PARTS

Refer to Figure 2 for a list of replacements parts for each pin accessory assembly.

DECRIPTION	PART NUMBER FOR PIN ACCESSORY ASSEMBLY			
	69709	69709-2	60709-3	
Pivot Pin	306771-1	306771-3	306771-4	
Latch Pin	306772-1	306772-3	306772-4	
Retaining Ring	21048-7	1-21048-3	1-21048-3	
Screw	1-21017-4	1-21017-4	1-21017-4	
Coupling Assembly (Chain)	306770-2	306770-2	306770-2	
Figure 2				

Figure 2

5. REVISION SUMMARY

Revisions to this instruction sheet include:

- Updated instruction sheet to corporate requirements
- · Removed obsolete part numbers